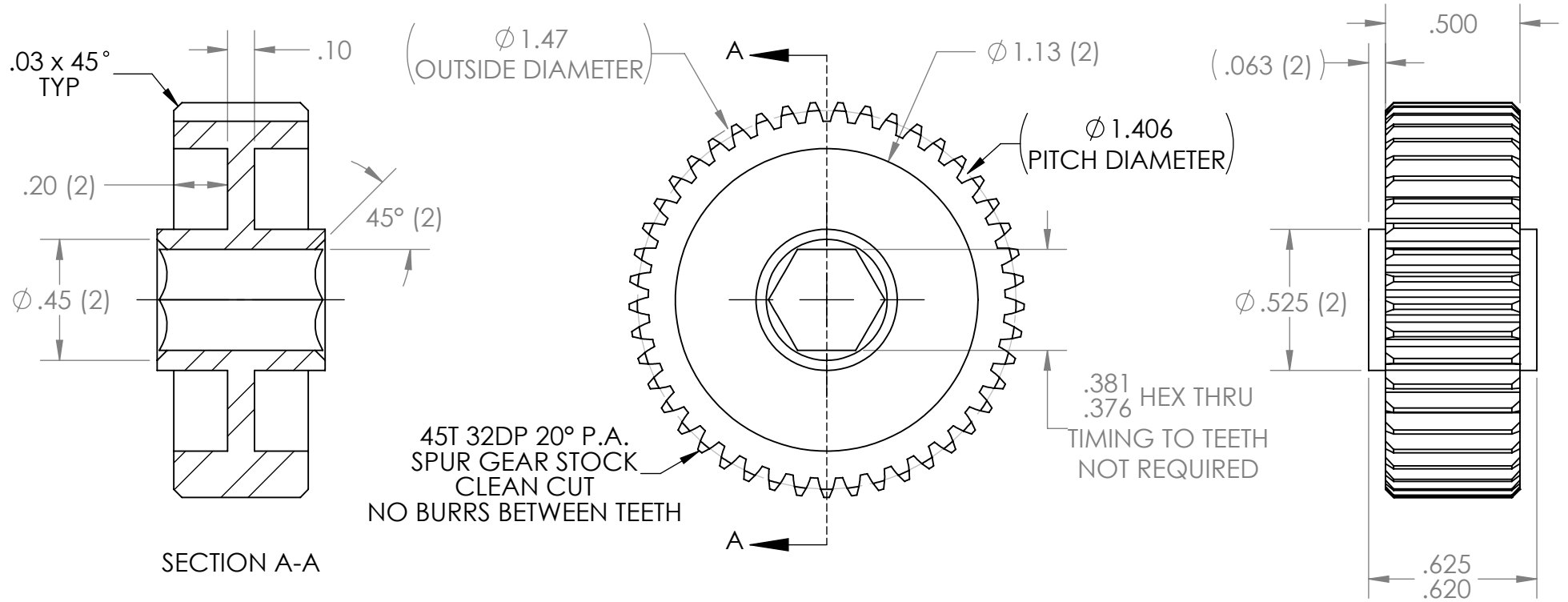
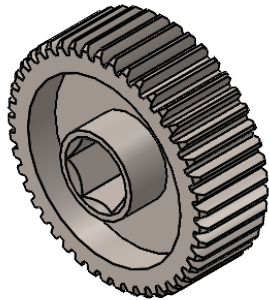



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	8/1/2021	K. STAHLCKER
2	UPDATED TO AMDS-1	2/8/2022	B. HEININGER
3	UPDATED DIMS & HATCH	6/14/2022	T. JORGENSEN



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.					TITLE:
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES.		45T 32DP 20PA 375IN HEX BORE GEAR			
MATERIAL 4140 STEEL		CHECKED	NAME NM	DATE	SIZE	DWG. NO.	REV
FINISH DEBURRED ZINC PLATED		ENG APPR.		6/16/22	<b>A</b>	am-3694	<b>3</b>
DO NOT SCALE DRAWING		MFG APPR.			SCALE: 1.75:1 SHEET 1 OF 1		
		Q.A.					